



QUICK-SEARCH
YG-1 PRODUCTS!!
www.yg1.solutions



BEST OF SELECTION

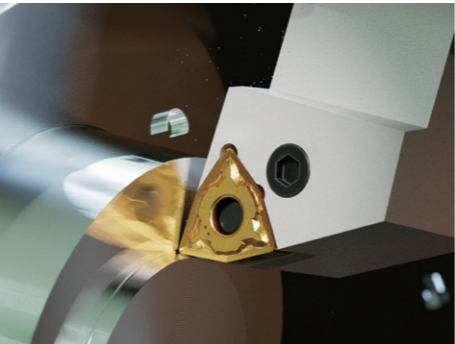
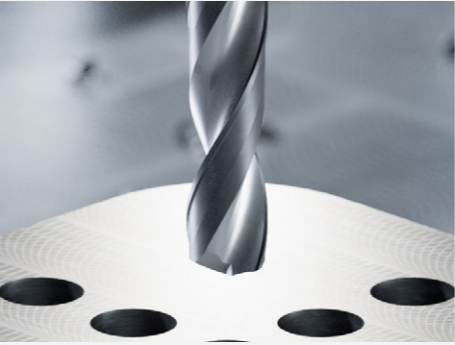

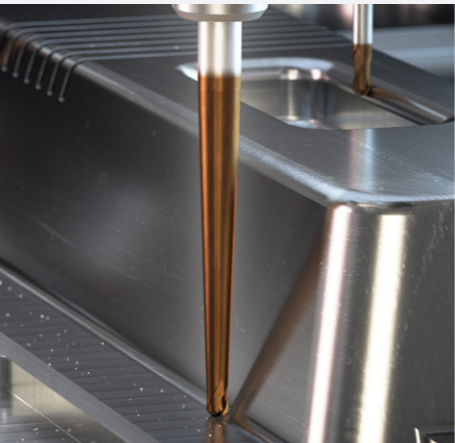

HIGH PERFORMANCE PRODUCTS 2024-2025



YG YG-1 CO., LTD.



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YG TURN GRADES

P Steel	↑ Hard ↓ Tough	YG3115 First Choice Grade for High Cutting Speed in Steels	
		YG3020 First Choice Grade for General Steel Application	
		YG3030 Interrupted Cutting of Steel	
P Steel		YT100 First Choice for Finishing Steel	
M Stainless Steel	↑ Hard ↓ Tough	YG211 High Wear Resistance Grade for Stainless steel	
		YG2025 CVD Grade for Interrupted Cutting of Stainless steel	
		YG213 First Choice Grade on Low Cutting Speed of Stainless steel	
		YG214 Heavy Interrupted Cut for Stainless steel	
S Super Alloy	ISO S10-S20	YG401 PVD Turning Grade for Heat-resistant Super alloy	
K Cast Iron	ISO K05-K15	YG1010 First Choice for Cast Iron	
N Non-ferrous Metals	DLC	YG100 First Choice Grade for Aluminum with DLC Coating	
	Uncoated	YG10 Uncoated Grade for General Aluminum	

YG TURN CHIP BREAKERS

Chip breakers for Steel		Chip breakers for Cast iron	
↑ Finishing ↓ Roughing	-UF For Finishing	↑ Stable ↓ Unstable	-UC Medium Roughing
	-UL Semi-Finishing and Sticky Materials		-UR Roughing and Heavy Interrupted Cut
	-UM Medium (for Unstable Condition)		-MA Cast Iron Heavy Roughing (Flat type)
	-UG Medium (for Stable Condition)		-KR Cast Iron heavy Roughing (Big K-land)
	-PWM Wiper-Medium		
	-UC Medium Roughing		
	-UR Roughing and Heavy Interrupted Cut		
Chip breakers for heavy Turning		Chip breakers for Stainless steel	
↑ Medium ↓ Roughing	-UH Medium Heavy	↑ Finishing ↓ Roughing	-MF Finishing
	-UT Heavy Roughing		-MM Medium
			-MG General
			-MR Roughing
Chip breakers for Cermet		Chip breakers for Superalloys	
↑ Finishing ↓ Medium	-PSF Cermet Finishing	↑ Finishing ↓ Roughing	-SF Finishing
	-C Cermet Medium		-SM Medium
-PF Cermet Finishing	-SR Roughing		
↑ Finishing ↓ Medium	-PM Cermet Medium	Chip breakers for Non-ferrous Metals	
		-AL from Roughing to Finishing	



YG MILL Grades & Chip Breakers

GRADES

Milling Grades	P Steel					M Stainless steel				K Cast iron				N Non-ferrous				S Superalloys				H Hardened Steel			
	P05	P15	P25	P35	P45	M05	M15	M25	M35	K05	K15	K25	K35	N05	N15	N25	N35	S05	S15	S25	S35	H05	H15	H25	H35
PVD	YG012	012																						012	
	YG712	712																							
	YG713	713																							
	YG612		612					612											612						
	YG613		613					613																	
CVD	YG501									501															
	YG5020									5020															
Uncoated	YG50												50												

YG012 P10 - P30 H10 - H30
Optimized Milling Grade for Pre-Hardened & Hardened steel

YG501 K05 - K25
Hard Milling grade for Cast Iron

YG712 P10 - P30
Milling Grade for Medium of Steel Application

YG5020 K01 - K30
CVD grade for Cast Iron

YG612 P20 - P40 M20 - M40 S20 - S40
Specialized Multi-Nano Coated Grade with high wear resistance and chipping resistance

YG50 N05 - N20
Uncoated Milling Grade for Aluminium

YG613 P30 - P50 M30 - M40
Milling Grade for Stainless Steel Application

CHIP BREAKERS

-AL		<ul style="list-style-type: none"> For Aluminum Very Sharp Geometry
-ST		<ul style="list-style-type: none"> For Stainless Steel, Super Alloy Sharp Geometry
General Inserts (GN)		<ul style="list-style-type: none"> First Choice for General Application
-TR		<ul style="list-style-type: none"> For Hardened Steels Reinforced Geometry
...W / ...N		<ul style="list-style-type: none"> For Hardened Material and Cast Irons

YG MILL ENMX

First Choice for General High Feed Machining

APPLICATION

High feed milling, profiling, face milling, ramping, plunging, helical interpolation

FEATURES

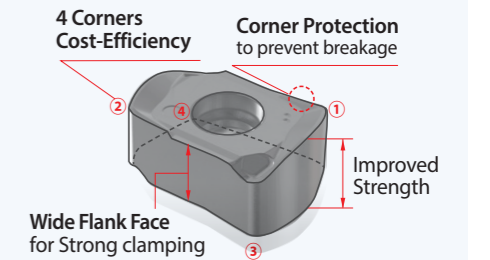
- Cutter Diameter range : 16~125mm (.625"~6")
- Double-sided insert with 4 corners
- Wide flank face with reinforced insert shape
- Positive rake angle & Small entering angle



ENMX General
Carbon Steel
Low Alloy Steel
Alloy Steel

ENMX -TR
Reinforced Edge
High Alloy Steel
Hardened Steel
Cast Iron

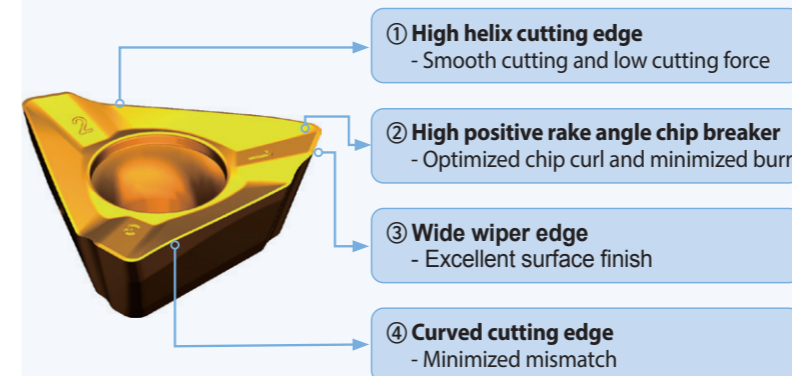
ENMX -ST
Sharp Geometry
Stainless Steel
Sticky Material
Super Alloy



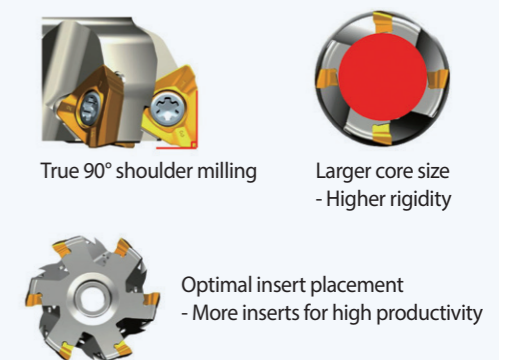
YG MILL TPKT

True 90° Shoulder Milling

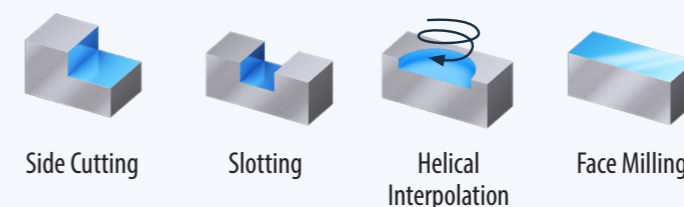
FEATURES



KEY TECHNOLOGY



APPLICATION





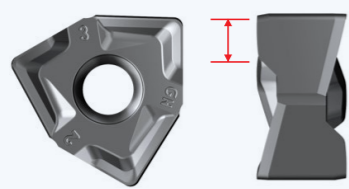
FEATURES

- 6 Cutting edges for shouldering - high cost-efficiency
- High positive helical cutting edge
- High chipping resistance with reinforced cutting edge
- Ground insert – high precision tolerance and excellent surface finish
- Diameter range : Ø32mm - Ø200mm
- Ap (max) : 7mm

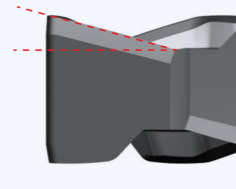
APPLICATION



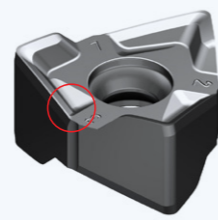
KEY TECHNOLOGY



Wider wiper edge length



High Helix cutting edge



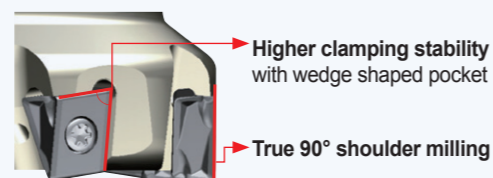
Unique chip groove



FEATURES

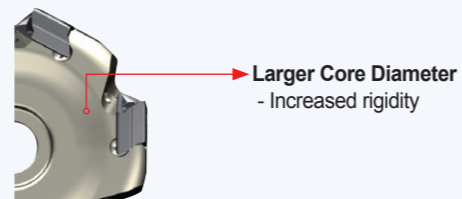
- High positive rake face**
- Optimal chip curl & minimized burrs
- High helix cutting edge**
- Low cutting force and Smooth cutting
Curved cutting edge
- Minimized mismatch
Wide wiper flat cutting edge
- Larger depth of cut
- Wide wiper flat cutting edge**
- Excellent surface quality
- Thicker insert**
- Ultra rigidity
- Tangential clamping system**
- Rigid clamping and stable machining

KEY TECHNOLOGY

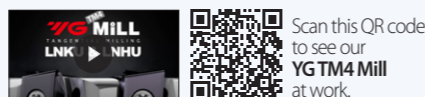


Higher clamping stability with wedge shaped pocket

True 90° shoulder milling



Larger Core Diameter - Increased rigidity



GRADES

- YG602** P20 - P35 M20 - M40 K20 - K40 S15 - S25
Universal grade for Parting & Groove Turn
 • TiAlN PVD Coating for General Application
- YG602G** P20 - P35 M20 - M40 K20 - K40 S15 - S25
Universal grade for Parting & Groove Turn
 • TiAlN / TiN PVD Coating with Good wear resistance

- YG603** M30 - M50
PVD Parting & Grooving Grade for Stainless Steel
 • First Choice for stainless steel



CHIP BREAKERS

Parting & Grooving	-P			<ul style="list-style-type: none"> • For External Parting Off & Grooving • For Medium Feed Rate
	-N			<ul style="list-style-type: none"> • For External Parting Off & Grooving • For Low Feed Rate
Turning & Grooving	-Y			<ul style="list-style-type: none"> • For External Turning & Grooving • For Medium Feed Rate
	GL			<ul style="list-style-type: none"> • For External, Internal Turning and Grooving • Face Grooving and Face turning • For low feed rate
	GM			<ul style="list-style-type: none"> • For External, Internal Turning and Grooving • Face grooving and Face turning • For Medium Feed Rate
	RG			<ul style="list-style-type: none"> • For External, Internal Turning and Grooving • Face Grooving and Face Turning • Full Radius Insert for Profiling

※ width : 2, 3, 4 mm



FEATURES

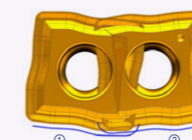
- Economic square type 4 cutting edge insert
- One kind of insert in outer and inner pocket
- Twisted coolant channel and enlarged chip gullet for better chip evacuation
- Highly durable drill body due to high hardness and optimized material
- Polished flute enables to improved chip evacuation in deeper machining

YG DRILL GRADE & CHIP BREAKER

- YG602** P20 - P35 M20 - M40 K20 - K40 S15 - S25
 Multi-Purpose Grade
- YG713** P15 - P25
 Drilling Grade for General Steel Application
- YG613** P30 - P50 M30 - M50
 Drilling Grade for Stainless Steel Application

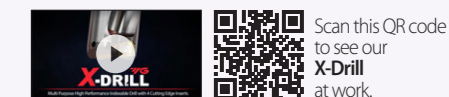
KEY TECHNOLOGY

- Only 1 Chip formation per flute
- Full usage of all 4 corners



- SYMX Series**
 True 4 corner drill insert
 SYMX 05, 06, 07, 08
 Diameter Ø 14mm ~ Ø28mm

- WCMX Series** Popular 3 corner drill insert
 WCMX 03, 04, 05, 06, 08
 Diameter Ø 16mm ~ Ø 60mm
- SPMX Series** Economic 4 corner drill insert
 SPMX 05, 06, 07, 09, 11, 14
 Diameter Ø 13mm ~ Ø 50mm



NEW! **DREAM DRILL X**
 Multi-Purpose Solid Carbide Drilling up to HRc50
 Proprietary Coating upgrade boosting Performance
 in Steel and Cast-Iron applications

New Coating Technology "RCH-Coating"

Combining the major benefits of TiAlN and AlCrN into a new Multi-Layer coating generation provides unique advantages such as:



Extreme Wear Resistance

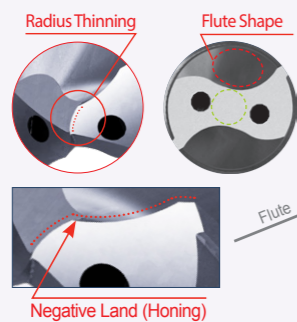


High Heat Endurance



Chipping Protection

Tool Life
 Compared to Normal TiAlN coated drills
20 to 50%



FEATURES & BENEFITS

- **Universal Point Grinding**
Soft cutting action and reduced axial forces; Easy to Recondition
- **Radius Thinning**
Provides very good self centering even at low feed rates and unstable situations
- **Tailored Flute Design**
Excellent Chip Breaking and Evacuation
- **Edge Preparation**
Maximizing Tool life in various materials

DREAM DRILLS -FLAT BOTTOM
 FAST AND STABLE DRILLING
 FOR A WIDE VARIETY OF APPLICATIONS
 X-Coated(2XD), TiAlN Coated(5XD), Flat Bottom Solid Carbide Drills
 for Drilling a Variety of Contoured and Sloped Surfaces

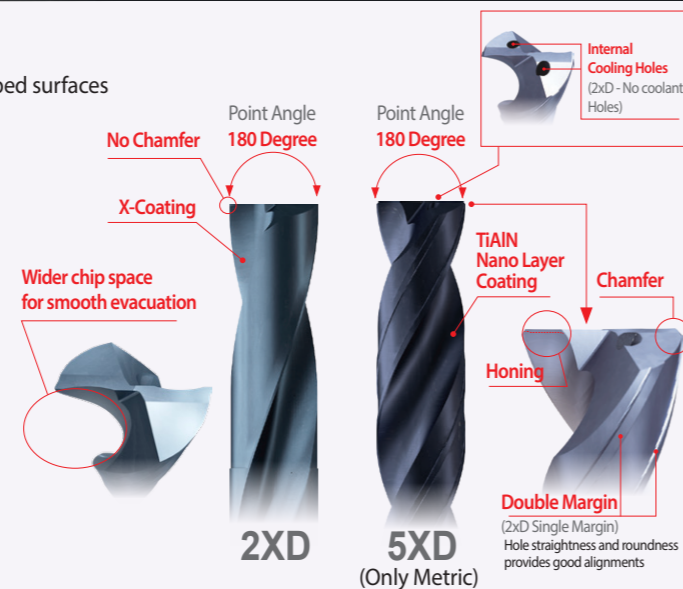
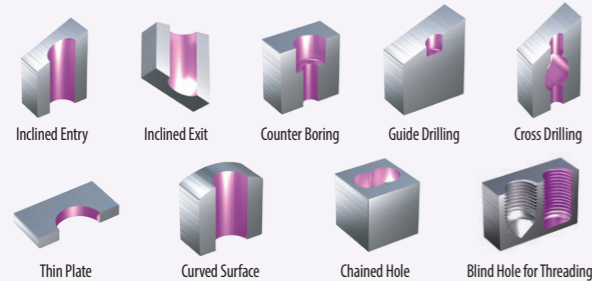
FEATURES & BENEFITS

- 180 degree point angle enables drilling of horizontal and sloped surfaces
- Excellent chip evacuation by optimized flute shape
- High strength cutting edge to improve tool life
- Can be used in a variety of drilling applications

RANGE

- Ø 3mm - Ø 20mm (.1181"-.7874")
- Drill Depth: 2XD, 5XD

APPLICATION



Scan this QR code to see our Dream Drills Flat Bottom at work.

DREAM DRILLS -HIGH FEED
 INCREASE YOUR PRODUCTIVITY UP TO 2 TIMES HIGHER
 H- Coated 3 Flute Solid Carbide Drills
 with Coolant Holes for Faster Drilling on Steels and Cast Iron

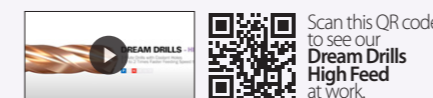
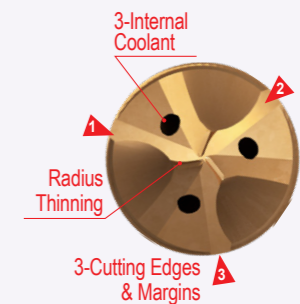
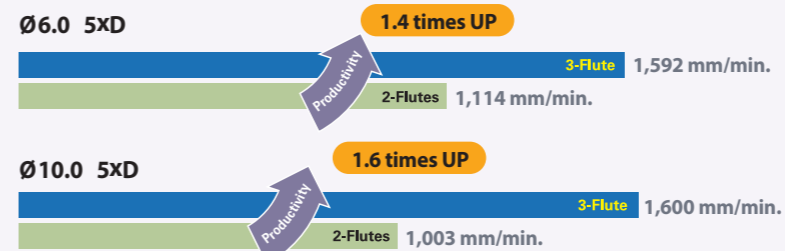
FEATURES & BENEFITS

- For Carbon Steels, Alloy Steels (-HRc35), Cast Iron
- Increases productivity due to 1.5 to 2 times faster feeding speed than 2 flute drills
- Multi-layered coating delivers outstanding productivity and reliability

RANGE

- Ø 5mm - Ø 20mm (.1969"-.7874")
- Drill Depth: 3xD, 5xD

Productivity (Carbon Steel)



Scan this QR code to see our Dream Drills High Feed at work.

i-ONE DRILL
 COST EFFICIENT HIGH PERFORMANCE
 EXCHANGEABLE DRILLING TOOLS
 H- Coated Carbide Inserts and Premium Steel Holders

Cylindrical shank with a parallel flat
 according to ISO9766
 Plain shank and Whistle notch shank are available on request

Ground bright finished shank
 for more precise clamping

Body Clearance
 for elimination undesirable contact with work piece

Nickel-plated Steel holder
 for corrosion resistance and wear resistance

Multi-layered "H"-coated Micro Grain Carbide Insert

Optimized flute shape
 for better chip evacuation

Torx Plus Screw
 for clamping insert

Internal cooling channel
 for higher drilling performance

Optimized point geometry of i-One Drills ensures centering ability and smoother cutting

FEATURES & BENEFITS

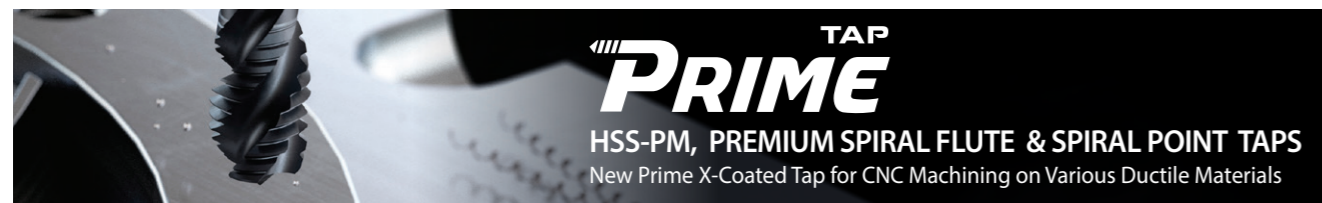
- For Carbon Steels, Alloy Steels and Cast Iron
- Secure and quick clamping system
- High performance with cost efficiency
- Multi-layered coating delivers outstanding productivity and reliability

RANGE

- Ø 10mm - Ø 33.73mm (.3937"-1.3281")
- Holder Length: 3xD, 5xD, 8xD



Scan this QR code to see our i-One Drills at work.



Special grinding process provides an unique geometry on spiral flute and spiral point taps to help control chip evacuation, preventing nest formation and enhance flute space.



FEATURES & BENEFITS

High-Performance

Prime Tap is the tap for customers who demand versatility with improved tool life and consistent performance. Especially effective for end users with modern CNC equipment looking for productivity gains with consistent gauging and excellent thread finish.

Multi-Purpose

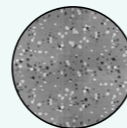
Prime Tap is YG-1's answer high performance tapping across a range of materials including carbon and alloy steels, ductile irons, aluminum, and stainless steel

Fix Problem

Prime Tap utilizes YG-1's latest tap geometries to reduce or eliminate bird nest problems associated with blind hole tapping with spiral flute taps.

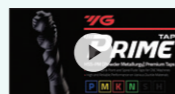
Premium HSS-PM

Powdered metal technology for higher spindle speeds, longer tool life, and excellent thread finish.



RANGE

Spiral Flute	M	M2 - M30	Spiral Point	M	M2 - M24	Forming	M	M2 - M24
	MF	M4 - M30		MF	M4 - M24		MF	M2 - M24
	UNC	#4 - 1-1/2"		UNC	#2 - 1"		UNC	#0 - 1"
	UNF	#4 - 1-1/2"		UNF	#2 - 1"		UNF	#0 - 1"



Scan this QR code to see our Prime Tap at work.



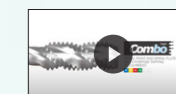
Combo Tap's geometry provides enough flute space resulting in smooth chip evacuation and therefore a continuous production process. Guarantee a high level of process reliability even under unfavorable conditions.

FEATURES & BENEFITS

- For Steels, Stainless steels, Cast iron and Non-ferrous materials
- Prevent over & under feeding by its optimized flank geometry
- Constant threading quality preventing oversized threading

RANGE

Spiral Flute	M	M2 - M52
	MF	M4 - M52
	UNC	#4 - 1-1/2"
	UNF	#4 - 1-1/2"
Spiral Point	M	M2 - M52
	MF	M4 - M52
	UNC	#4 - 1-1/2"
	UNF	#4 - 1-1/2"



Scan this QR code to see our Combo Tap at work.

NEW!

Chip Breaker

Special flute grinding process provides excellent performance with chip-breaking to aid in chip evacuation

15° Helix Angle

Promotes efficient chip evacuation

TiN COATED HSS-E

YG TAP

CHIP BREAKER

"The Trouble-Shooter"

Short Chip Obtained With YG Tap Chip Breaker!!

YG Tap Chip Breaker provides a solution to solve the productivity problem caused by long chips, avoiding bird nesting. Particularly suitable for machining non-alloy steel, low alloy steel, high alloy steel, and tool steel.

YG-1 Special Thread Structure

Reduction in torque, wear, and the risk of overfeeding as compared to conventional taps

RANGE

With Internal Coolant	M	M4 - M20
	MF	M8 - M20
Without Internal Coolant	M	M6 - M20
	MF	M8 - M20

Scan this QR code to see our YG Tap Chip Breaker at work.

YG TAP FORMING

3 TIMES FASTER THAN CONVENTIONAL TAPS

TiCN, TiN-Coated HSS-PM Taps for High-Speed Synchronous Tapping

FEATURES & BENEFITS

- The strongest threads with greater pull strength, increased productivity, reduced breakage, longer tool life
- Superior thread finish with roll form taps.
- Roll formed threads are created using a deformation process during the tapping cycle moving metal grains into position versus cutting.

RANGE

with Oil Groove	M	M2 - M20
	MF	M4 - M20
	UNC	#5 - 3/4"
without Oil Groove	M	M2 - M20

with Oil Groove

TiN, TiCN, Nitride, Steam Tempered

without Oil Groove

TiN, Nitride, Steam Tempered

Synchro TAP COLD FORMING

TiN-Coated HSS-PM Taps for High-Speed Synchronous Tapping

M/MF	M3 - M20
UNC/UNF	#4 - 3/4"

Internal Coolant Version

Scan this QR code to see our YG Tap Forming at work.



FEATURES & BENEFITS

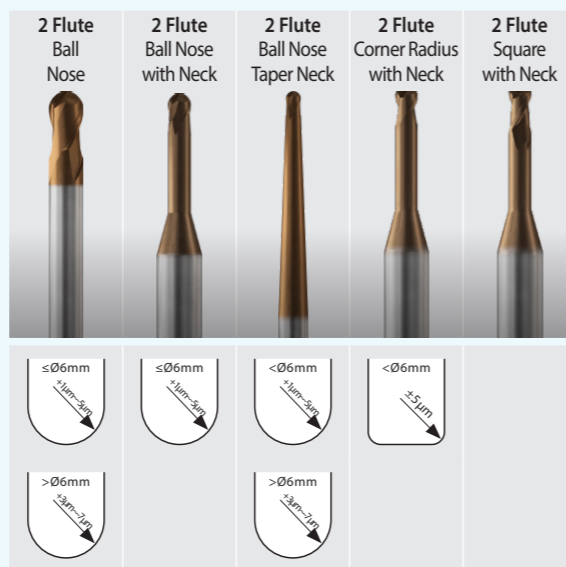
- Over 800 different variants allow Length-to-Diameter and Stick-out optimization of Fine-Finishing applications without compromises
- Total High Accuracy setup including not only ball accuracy but shank, neck and conical transition accuracy

New C-Coating

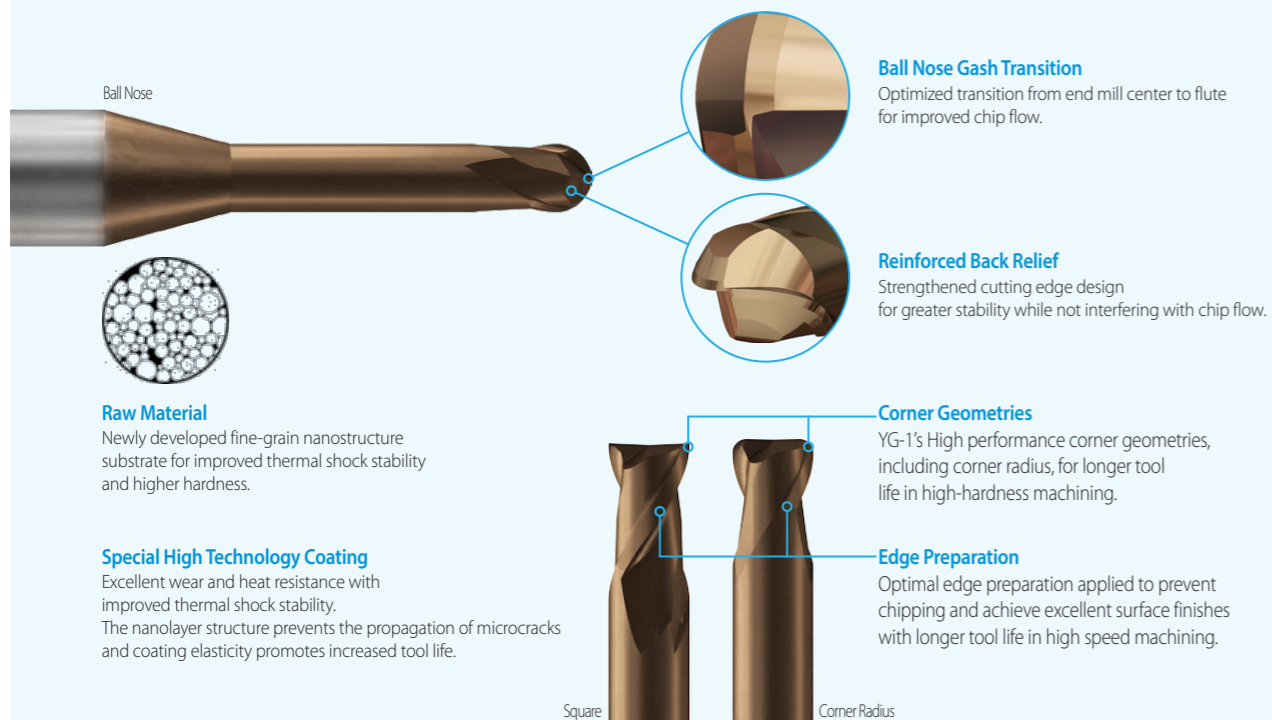
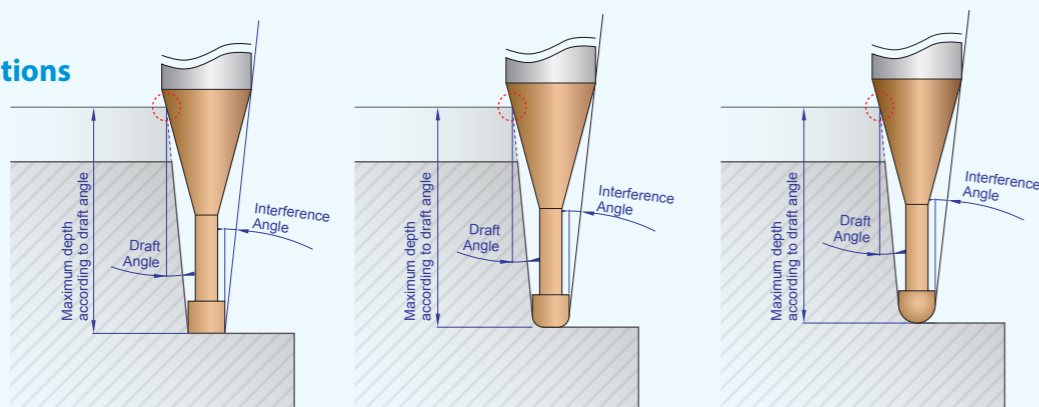
- Next Performance Level within ISO H machining
- Excellent Wear and Heat resistance beyond typical Si-based coatings

RANGE

- Square $\varnothing 0.1\text{mm} - \varnothing 6\text{mm}$
- Corner Radius $\varnothing 0.2\text{mm} - \varnothing 3\text{mm}$
- Ball Nose $\varnothing 0.1\text{mm} - \varnothing 20\text{mm}$



Applications

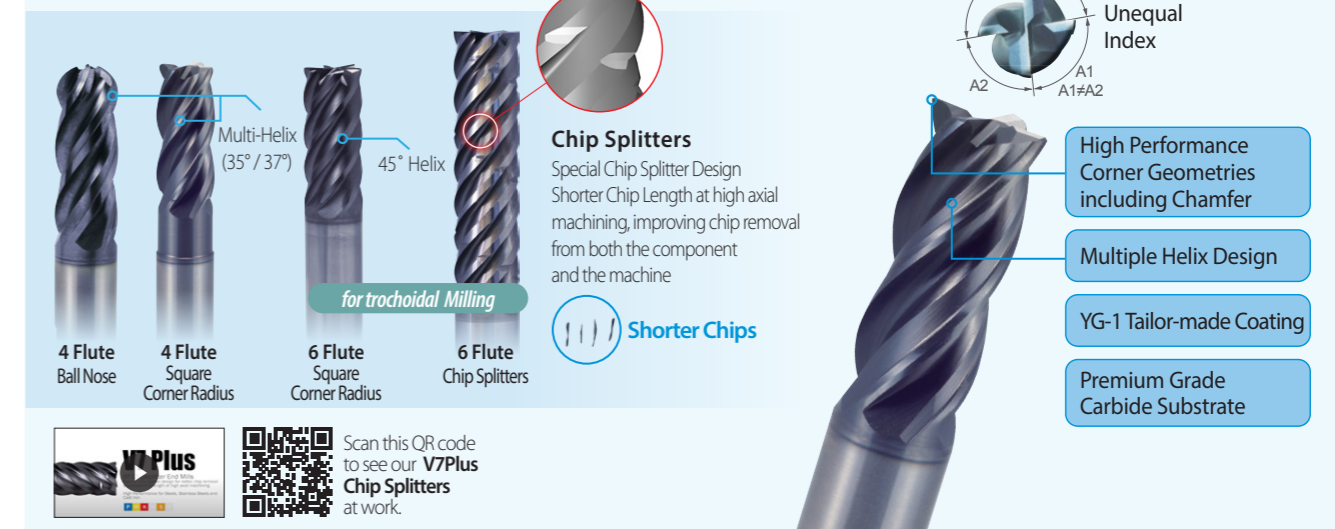


FEATURES & BENEFITS

- High volume cutting with excellent surface finish (heavy cutting)
- Excellent on Stainless Steels, Mild Steels and Cast Iron
- Unique flute and corner design for chip formation and longer tool life
- Optimized coating for wear reduction and heat resistance
- Great performance with trochoidal machining

RANGE

- Square $\varnothing 3\text{mm} - \varnothing 25\text{mm}$ (1/8 - 1")
- Corner Radius $\varnothing 3\text{mm} - \varnothing 25\text{mm}$ (1/8 - 1")
- Ball Nose $\varnothing 3\text{mm} - \varnothing 25\text{mm}$ (1/8 - 1")



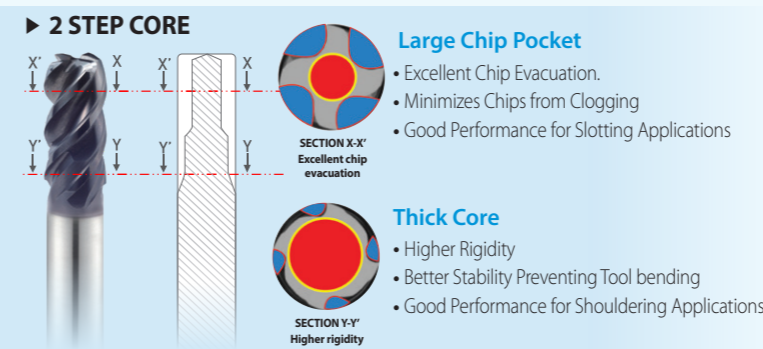
FEATURES & BENEFITS

- For Titanium, Stainless Steels and also excellent for Steels
- For high-speed machining and heavy cutting
- Dual stepped-core on 4 flute, 5 flute with multiple helix

RANGE

- Square $\varnothing 6\text{mm} - \varnothing 25\text{mm}$ (1/8 - 1-1/4")
- Corner Radius $\varnothing 6\text{mm} - \varnothing 25\text{mm}$ (1/8 - 1-1/4")
- Roughing $\varnothing 6\text{mm} - \varnothing 25\text{mm}$

4 Flute Double Core End Mills With Corner Radius



NEW

TitaNox-Power HPC
5 FLUTE DESIGN for HEAVY CUTTING

- New design enhances chip space in heavy cuts, while still maintaining rigidity in peel milling
- Full eccentric relief for edge strength
- Unequal index design for Chatter-Free cutting

RANGE

- Square $\varnothing 6\text{mm} - \varnothing 25\text{mm}$ (1/4 - 1")
- Corner Radius $\varnothing 6\text{mm} - \varnothing 25\text{mm}$ (1/4 - 1")

Unequal Index YG-1's High Performance Core Design

Scan this QR code to see our **TitaNox Power HPC** at work.

4G MILLS

THE FIRST CHOICE for PRE-HARDENED STEELS (-HRc55)
Y-Coated Solid Carbide End Mills for Die & Mold Industries

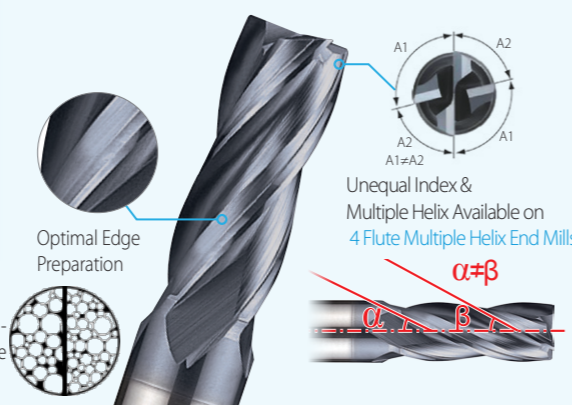
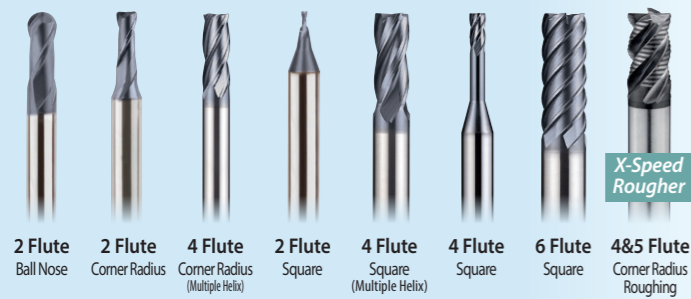
FEATURES & BENEFITS

- Large product line with various sizes & shapes
- Edge preparation preventing chipping, achieving excellent finish, and longer tool life in high-speed cutting
- Unequal index & multiple helix exclusively designed to reduce vibration and also to achieve excellent chip evacuation

RANGE

- Square \varnothing 0.1mm - \varnothing 25mm (.004 - 1")
- Corner Radius \varnothing 0.2mm - \varnothing 20mm (.008 - 3/4")
- Ball Nose \varnothing 0.1mm - \varnothing 25mm (.004 - 3/4")
- X-Speed Rougher \varnothing 6mm - \varnothing 20mm (1/4 - 1")

4G Mills Line up



Ultra Micro grain - Nano Grain Carbide

X5070

for HIGH-HARDENED STEELS (HRc50-70)
BLUE-Coated Solid Carbide End Mills for High-Hardened Steels

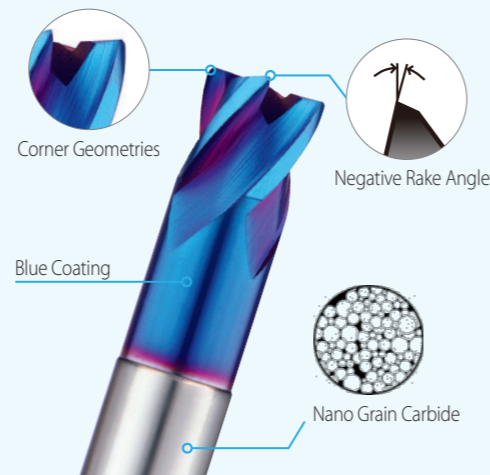
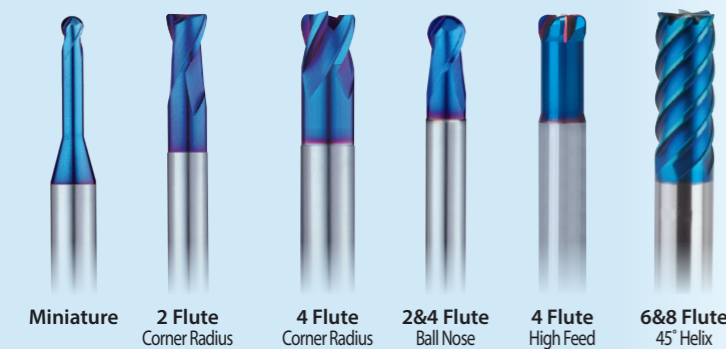
FEATURES & BENEFITS

- Made from premium grade carbide material for oil mist / high-speed machining
- YG-1's customized coating, along with negative rake angles
- Excellent finished surface

RANGE

- Square \varnothing 0.1mm - \varnothing 25mm (.004 - 1")
- Corner Radius \varnothing 0.5mm - \varnothing 20mm (1/16 - 1")
- Ball Nose \varnothing 0.1mm - \varnothing 25mm (1/32 - 1/4")

X 5070 Line up



ALU-POWER HPC

HIGH PERFORMANCE END MILLS for ALUMINUM
DLC-Coated & Non-Coated Solid Carbide End Mills for Aluminum Alloy, Non-Ferrous & Non-Metallic Materials

FEATURES & BENEFITS

- Designed for Aluminum Alloys used in Aerospace industries
- Special geometries applied to control weight balance for quality performance on higher RPM making an excellent surface finish through stable machining
- High corner protection made from special shape and rake angle inside the radius

Excellent performance with High feed, High RPM, High chip removal (heavy cutting)

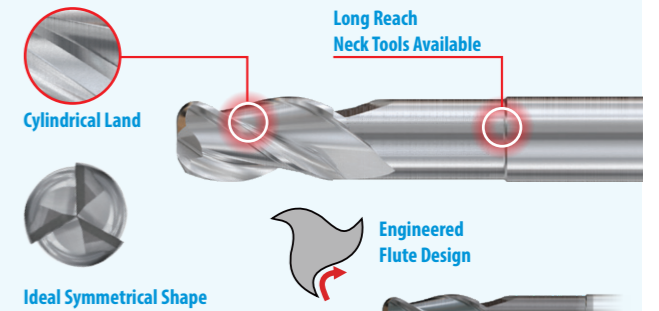
NEW

ALU-POWER HPC CHIPBREAKER

Chip Breaker Profile Improved on Weak-Point of the Cutting Edge

Optimized Chip Breaker Profile Design

Optimized Chip Breaker Profile design boosts the best performance in Aluminum high-speed processing.



RANGE

※ Available in Non-coated & DLC coated items

TYPE(SERIES)	SIZE RANGE	
	METRIC	INCH
3 Flute Square	\varnothing 3~25mm	\varnothing 1/8~1
3 Flute Square with Neck	\varnothing 6~20mm	\varnothing 1/4~1
3 Flute Corner Radius	\varnothing 6~20mm (R0.3~4mm)	\varnothing 1/8~1 (R.010~.250)
3 Flute Corner Radius with Neck	\varnothing 6~20mm (R0.3~4mm)	\varnothing 1/4~1 (R.010~.250)
3 Flute Square with Chip Breakers	\varnothing 6~20mm (R0.25~4mm)	\varnothing 1/2~3/4 (R.0.10~.60)
3 Flute Corner Radius with Chip Breakers	\varnothing 6~20mm (R0.25~4mm)	\varnothing 1/8~1 (R.0.10~.60)



i-Xmill

HIGH PRECISION CUTTING with COST EFFICIENCY
Coated Exchangeable Carbide Inserts with both Carbide & Steel Holders for Various Materials

HOLDER FEATURES

- #### Carbide Holders
- ▶ Repairable in case of collision due to blunt brazing
 - ▶ Lower deflection than steel holder
 - ▶ Preferred shank for use with shrink fit holders
 - ▶ Ball nose shanks also accept both corner radius and high feed inserts
- #### Steel Holders
- ▶ Economic solution for short reach applications
 - ▶ Taper neck shape for less deflection on 5 axis machines
 - ▶ Ball nose shanks also accept both corner radius and high feed inserts

INSERT FEATURES

- Optimal for machining deep cavities or around obstacles e.g. fixtures
- Favorable solution for larger diameters beyond Solid Carbide
- High accuracy for Semi and Fine Finishing operations
- Various geometries and coating variants available covering almost all materials

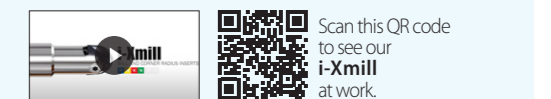
RANGE

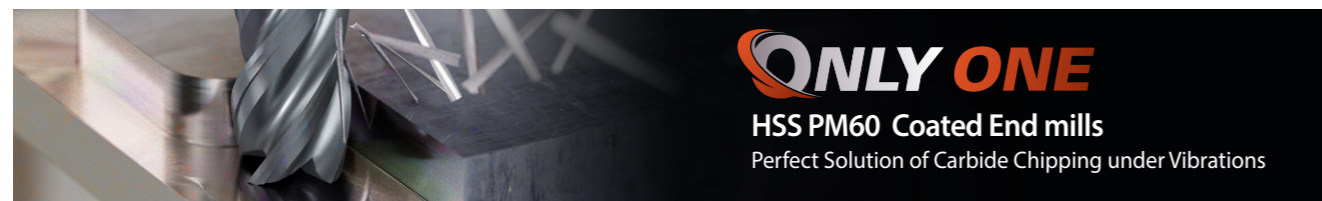
- Ball \varnothing 8mm - \varnothing 33mm (5/16 - 1-1/4")
- Corner Radius \varnothing 8mm - \varnothing 33mm (5/16 - 1-1/4")

NEW

Modular Type of i-Xmill Tooling

- ▶ Highest flexibility using market common coupling
- ▶ Internal coolant or air blow supply





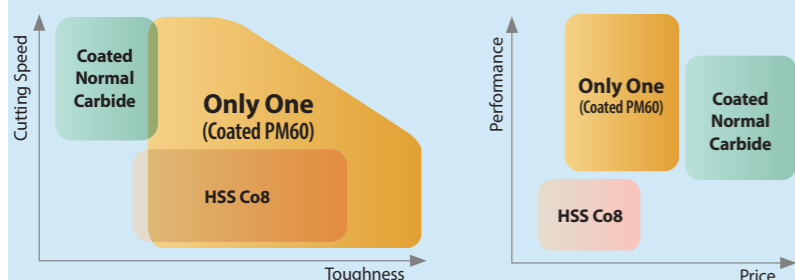
ONLY ONE

HSS PM60 Coated End mills
Perfect Solution of Carbide Chipping under Vibrations

FEATURES & BENEFITS

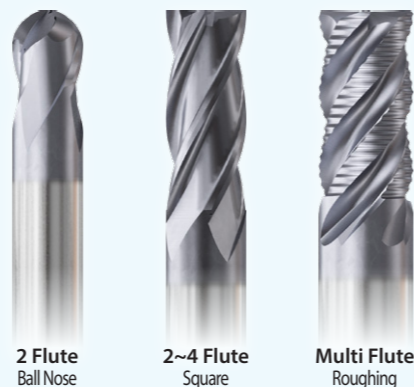
- Y-coated PM60 High Speed Steel
- First Choice alternative to carbide in less stable conditions
- Higher cutting speeds than regular HSS Co
- HSS-PM60 allows for machining harder materials

To protect chipping problems under the unstable machining conditions with vibration



Higher Toughness than HSS Co8, Cutting Speed (Vc) can be as high as Coated Normal Carbide.

Better performance than HSS Co8, Better price than Coated Normal Carbide.



RANGE

- Ball Ø 0.5mm - Ø 25.0mm
- Square Ø 1.0mm - Ø 25.0
- Roughing Ø 6.0mm - Ø 2.5mm



YG TOOLING SYSTEM



HYDRAULIC CHUCK - Power E Hydro

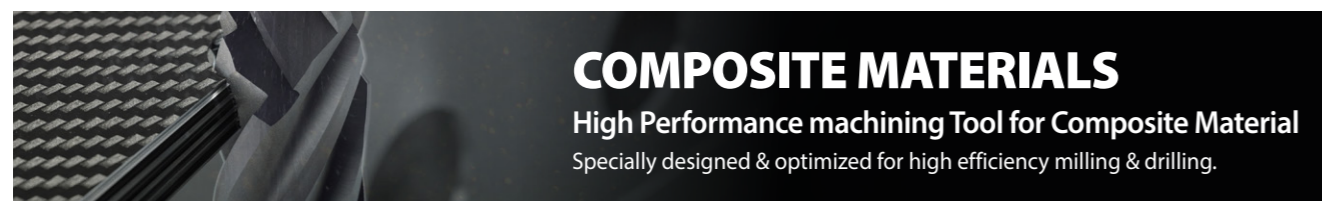


- Superb T.I.R. Accuracy & Repeatability ≤ 0.003mm (Direct Clamping)
- Clamping Force
 - ID 12mm : 110 Nm
 - ID 20mm : 520 Nm
 - ID 32mm : 900 Nm
- Basic G2.5 25,000 RPM Balanced
- Various Size of Reduction Sleeve Ø 3mm - Ø 25mm
- Advantage
 - Covering up to milling(roughing & finishing)
 - No slippage or pull out of tool
 - Rigid body design to withstand side thrust
 - Avoid tool bending during machining.

Strong Torque Power

Hydraulic Chuck I.D(mm)	Tool Shank O.D(mm)	Applicable RPM	Minimum Clamping Depth (mm)		Min. Torque Power (Nm)	
			Slim	Power E Hydro	Slim	Power E Hydro
6	6	40,000	27		16	
8	8	40,000	27		23	
10	10	40,000	32		45	
12	12	40,000	27	41	90	110
14	14	40,000	37		110	
16	16	40,000	42		185	
18	18	40,000	42		240	
20	20	40,000	42	48	330	520
25	25	25,000	48		400	
32	32	25,000	55	57	650	900

• Tool holder I.D tolerance : H6



COMPOSITE MATERIALS

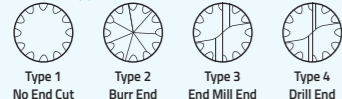
High Performance machining Tool for Composite Material

Specially designed & optimized for high efficiency milling & drilling.

Diamond Coated Chip Breaker Routers

- The unique flute structure provides good surface finish, longer tool life and requires less cutting force
- Reduce delamination and uncut fibers
- Roughing and finishing processes
- Diamond coating with excellent abrasion resistance

End Teeth Type



Diamond Coated Drills

A combination of perfect carbide choice with innovative design and adapted CVD coating make YG-1 CFRP drills a good choice for Composite drilling



PCD TOOLS

YG-1 PCD Series for CFRP and stacks offer cutters designed for drilling, countersinking and milling operations. It covers the complete range of cutting tools commonly used within Aerospace, Automotive, Energy and Sporting Goods industries.

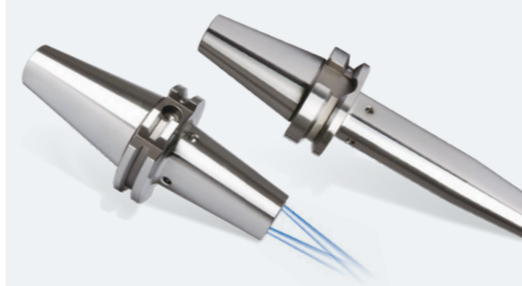


Diamond Coated Compression Routers

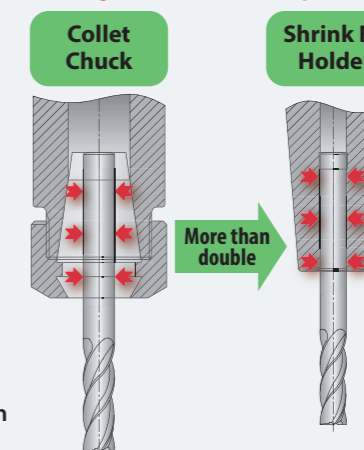
- The unique flute structure provides good surface finish, longer tool life and requires less cutting force
- Reduce delamination and fibers pullout
- Roughing and finishing processes
- Diamond coating with excellent abrasion resistance



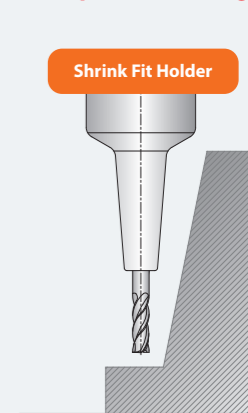
SHRINK FIT HOLDER



Strong and Consistent Torque Power



Deep hole Machining



- Superb T.I.R Accuracy ≤ 0.003mm
- Strong Torque Power Min. 18Nm ~ 550Nm
- Basic Balancing Grade Min. G2.5/25,000rpm
- Standard and Slim Design
 - Standard 4.5°
 - Extra Slim 3.0°

• Achieving strong torque power by integration of chuck and tool

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